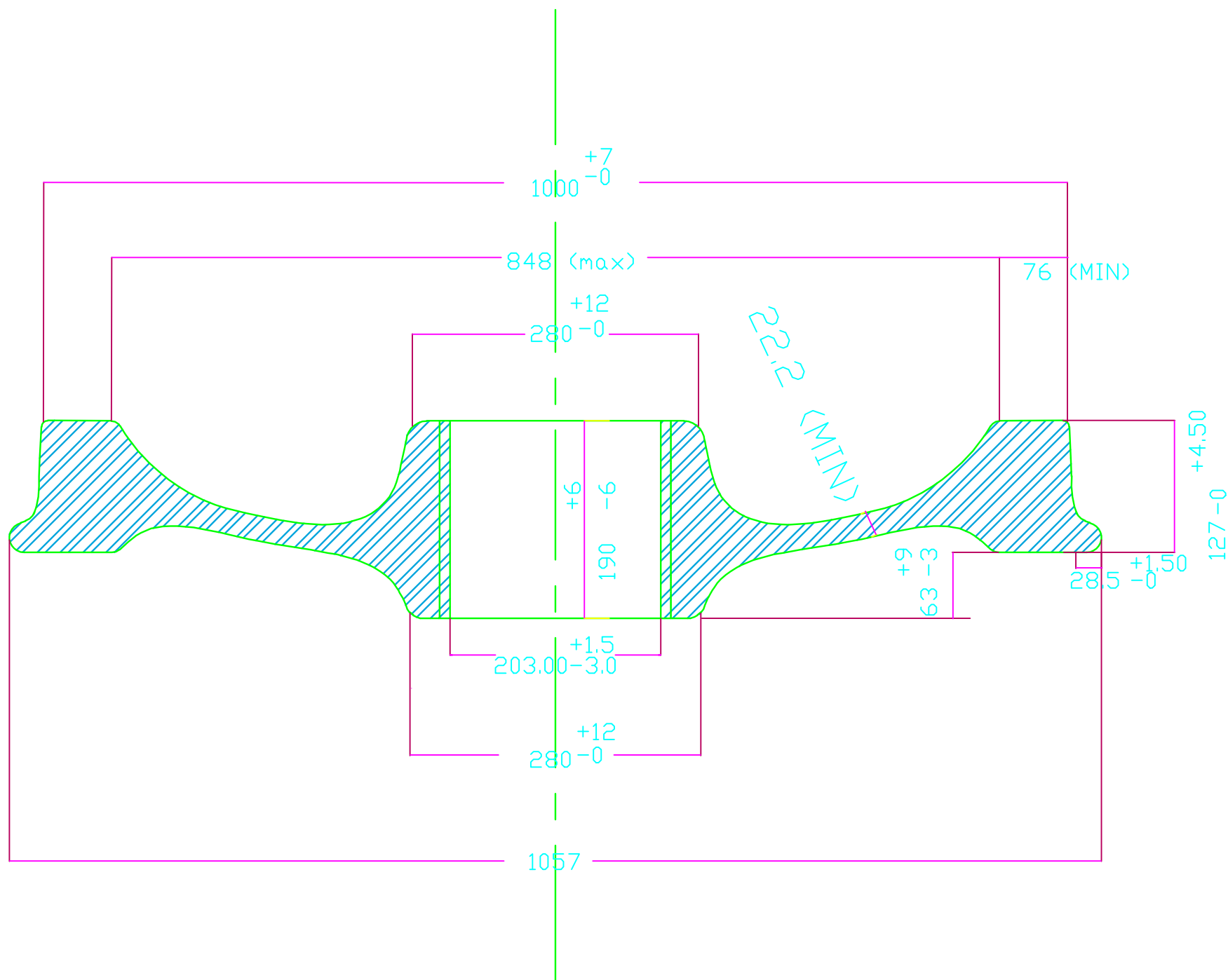


CAST WHEELS MACHINING DIMENSIONS BOX N



DIMENSIONAL LIMIT OF CASTWHEEL<BOX-N>		
S.No	DESCRIPTION	DIMENSIONAL LIMIT
1	TREAD DIA	1000 +7 -0
2	RIM INSIDE DIA	848 (MAX)
3	FRONT HUB DIA	280 +12 -0
4	BACK HUB DIA	280 +12 -0
5	HUB BORE<ROUGH>DIA	203 +1.5 -3
6	FLANGE HEIGHT	28.5 +1.5 -0
7	RIM WIDTH	127 +4.5 -0
8	HUB LENGTH	190 +6 -6
9	BACK HUB PROJECTION	63 +9 -3
10	OVER ALL DIA	1057
11	RIM HICKNESS	76 (MIN)
12	PLATE THICKNESS	22.2 (MIN)