

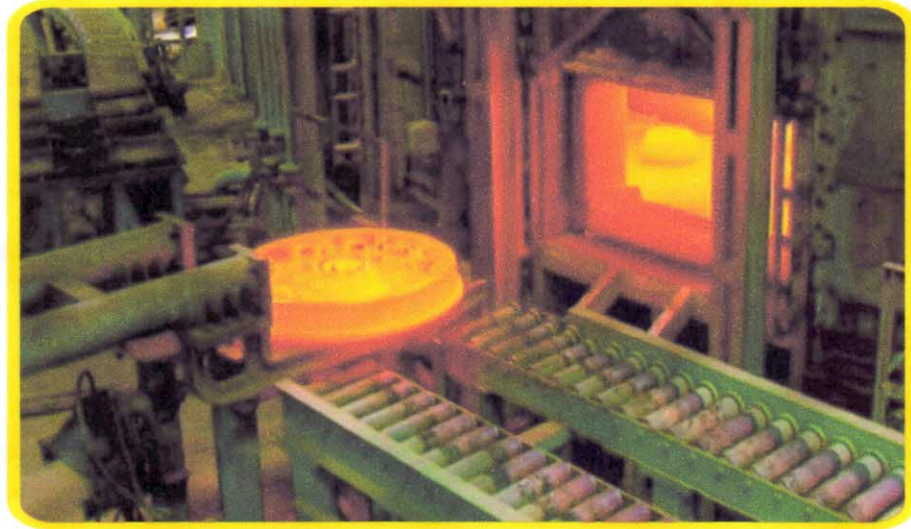


भारत सरकार  
रेल मंत्रालय  
Govt. of India  
Ministry of Railways

रेल पहिया कारखाना / बेला  
Rail Wheel Plant/Bela

एम.सी.डी.ओ. MCDO

जून June 2016



पो.- अरविन्द नगर, जिला- सारण, बिहार- 841221  
P.O. - Arvind Nagar, Distt.-Saran, Bihar-841221

Website: [www.rwp.indianrailways.gov.in](http://www.rwp.indianrailways.gov.in)



सत्यमेव जयते  
MINISTRY OF RAILWAYS

RAIL WHEEL PLANT  
Vill. - BELA  
P.O.- ARVIND NAGAR,  
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**Ajay Kumar**  
Chief Administrative Officer

D.O.No.RWP/CAO/MCDO/16

Date: 08/07/2016

Dear - Sh. Hemant Kumar

**Sub:- MCDO for the month of June, 2016**

**1.0 Highlights**

**1.1 Wheel Cast:-**

2709 wheels were cast from 99 heats during June'16. Out of this 2652 wheels (97%) were with good chemistry.

The production of cast wheels during June'16 is 106% higher than the same period of last year as can be seen from the table below:-

Wheel	Period	Ist Qtr. (Upto June'16)	Cummulative	Remarks
Cast	15-16	3696	3696	<b>106% higher over last year</b>
	16-17	7616	7616	

**1.2 Dispatch of BOXN Wheels:-**

No wheels was despatched during June'16, through 3485 wheels are ready for despatch as WTA allotment for 1<sup>st</sup> quarter (April'16 to June'16) was already completed in last month. Despatches upto June'2016 are drastically higher than same period of last year as can be seen from the table below.

Dispatch of Wheels	Period	Ist Qtr. (Upto June'16)	Cummulative	Remarks
	15-16	839	839	<b>Drastically higher than previous year</b>
	16-17	3244	3244*	

\* Against target of 3100 wheels for the 1st Qtr. then April'16 to June'16.

### 1.3 Wheel SPG and Hub cut:-

2169 wheels were processed for SPG & Hub cutting work during June'16, which is drastically higher than the same period of last year as can be seen from the table below:-

SPG and Hub Cut	Period	Ist Qtr. (Upto June'16)	Cummulative	Remarks
	15-16	586	586	<b>It is drastically higher than previous year</b>
	16-17	7625	7625	

### 1.4 Heat Treatment of Wheels:-

3342 wheels were heat treated during June'16, which is drastically higher than the same period of last year as can be seen from the table below:-

Heat treatment	Period	Ist Qtr. (Upto June'16)	Cummulative	Remarks
	15-16	0	0	<b>It is drastically higher than previous year</b>
	16-17	8080	8080	

1.5 Detailed production performance is attached as **Annexure-1**.

1.6 Performance of Mechanical maintenance (**Annexure-2**), Electrical maintenance (**Annexure-3**), Accounts (**Annexure-4**), Enginnering (**Annexure-5**), Medical (**Annexure-6**), Personnal (**Annexure-7**) and Stores (**Annexure-8**) is also attached.

### 2.0 Assistance Required:-

My previous MCDO may the referred for items for which assistance has been requested. I once again request for expediting the items to streamline functioning and production.

*With-kind Regards*

Yours sincerely,

  
(Ajay Kumar)

**Encl:** As above.

Shri Hemant Kumar  
Member Mechanical,  
Railway Board,  
Rail Bhavan,  
New Delhi- 110001



**Annexure-1**

Performance during Production & Pre – Production trials of RWP/Bela							
Month	Total no. of heats	No of wheels cast	Good chemistry Wheels cast	SPG & Hub cut of Good chemistry	Heat-treatment of good chemistry wheels	Good wheels taken in Stock & Dispatch	Remarks
Nov'11	1	0	0	0	0	0	Testing of EAF- C on 09/11/11
Feb'12	1	0	0	0	0	0	
Mar'12	1	4	0	0	0	0	Testing of EAF- A on 23/03/12
<b>Total for FY-2011-12</b>	<b>3</b>	<b>4</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	
Apr'12	0	0	0	0	0	0	
May'12	0	0	0	0	0	0	
June'12	0	0	0	0	0	0	
July'12	4	0	0	0	0	0	First attempt of PGT failed on L&T account.
Aug'12	0	0	0	0	0	0	
Sept'12	2	7	0	0	0	0	
Oct'12	8	133	101	71	71	12	Testing of EAF- B on 01/10/12
Nov'12	0	0	0	0	0	0	
Dec'12	7	39	15	9	9	2	
Jan'13	0	0	0	0	0	0	
Feb'13	14	226	96	74	74	26	Break down of all 3 EAF's taken by L&T for 10 days.
Mar'13	17	293	116	37	37	7	
<b>Total for FY-2012-13</b>	<b>52</b>	<b>698</b>	<b>328</b>	<b>191</b>	<b>191</b>	<b>47</b>	
Apr'13	13	206	153	79	79	45	Second attempt of PGT postponed due to supply issue of EAF pointed out by MECON
May'13	19	290	162	122	106	3	Round the clock working started on 27/5/13.
June'13	38	753	466	344	333	11	
July'13	0	0	0	0	0	0	
Aug'13	0	0	0	0	0	0	Steel Scrap not available.
Sept'13	67	1387	1014	793	790	95	PGT done under supervision of MECON
Oct'13	25	548	355	262	180	0	
Nov'13	18	370	334	224	184	0	
Dec'13	39	786	695	388	372	0	
Jan'14	51	1095	997	199	30	0	
Feb'14	26	561	505	371	44	0	
Mar'14	33	767	717	528	52	0	Test results not found O.K. and wheels marked for R.H.T.
<b>Total for FY 2013-14</b>	<b>329</b>	<b>6763</b>	<b>5398</b>	<b>3310</b>	<b>2170</b>	<b>154</b>	
Apr'14	2	36	36	25	0	0	NF under repair. H.T. stopped.
May'14	20	478	312	205	0	0	-do-
Jun'14	50	1178	936	318	0	0	-do-
July'14'	29	656	631	371	0	0	-do-

Pre - commissioning trials

