



भारत सरकार
रेल मंत्रालय
Govt. of India
Ministry of Railways

रेल पहिया कारखाना / बेला
Rail Wheel Plant/Bela
एम.सी.डी.ओ. MCDO

जून June 2018



पो.- अरविन्द नगर, जिला- सारण, बिहार- 841221
P.O. - Arvind Nagar, Distt.-Saran, Bihar-841221

Website: www.rwp.indianrailways.gov.in



MINISTRY OF RAILWAYS

RAIL WHEEL PLANT
Vill. - BELA
P.O.- ARVIND NAGAR,
DISTT.- SARAN,
BIHAR-841221
Ph.: 06158-272116
Fax: 06158-272120

R.C. Meena
Chief Administrative Officer

D.O. No.RWP/CAO/MCDO/18

Date: 06.07.2018

Dear Sri Gupta,

Sub:- MCDO for the month of June, 2018

1.0 Highlights:

- 1.1** Shri Ravindra Gupta, Member Rolling Stock (Railway Board) visited Rail Wheel Plant/Bela on dated: 08.06.2018. CAO/RWP, Bela Shri R. C. Meena and a team of officers welcomed Shri Ravindra Gupta (MRS) and made a technical presentation and explained the various technical aspect of the wheel manufacturing process.



1.2 Casting of Wheels:

1733 nos. of BG coaching wheels were cast from 61 heats during June' 2018. Total wheels (100%) were with good chemistry. However, Casting of wheels upto June'18 can be seen from the table below:-

	Period	Ist Qtr. (Upto June-18)	Cumulative	Remarks
BG Coaching	17-18	7425	7425	---
BG Coaching	18-19	3044	3044	

Plant was under maintenance shutdown during month of May. There was shortage of mould blank due to late supply through import.

1.3 Dispatch of Wheels:

2761 nos. BG coaching wheels have been despatched during June, 2018. In addition, 189 nos. (BOXN- 07 & BG Coaching-182) wheels are awaiting for dispatch. However, Dispatch of wheels upto June, 2018 can be seen from the table below:-

	Period	Ist Qtr. (Upto June-18)	Cumulative	Remarks
BOXN	17-18	4381	4381	----
BG Coaching		3355	3355	
Total (17-18)		7736	7736	
BG Coaching	18-19	6439*	6439	

* Against Ist quarterly target of 6534 BG Coaching wheels.

1.4 Wheel at SPG and Hub Cut:

657 nos. of BG Coaching wheels were processed for SPG & Hub cutting work during June, 2018. However, processing of wheels upto June, 2018 can be seen from the table below:-

	Period	Ist Qtr. (Upto June-18)	Cumulative	Remarks
BG Coaching	17-18	6861	6861	----
BG Coaching	18-19	2838	2838	

1.5 Heat Treatment of Wheels:

2260 nos. BG coaching wheels were heat treated during June, 2018. However, heat treatment of wheels upto June, 2018 can be seen from the table below:-

	Period	Ist Qtr. (Upto June-18)	Cumulative	Remarks
BG Coaching	17-18	5971	5971	----
BG Coaching	18-19	2858	2858	

1.6 Quality of wheels cast and trend of rejections:

FY 2016-17 - BOXN- 20% and BGC- 12%

FY 2017-18 - BGC- 18.64%

FY 2018-19 - BGC- **19.8%** upto June- 2018.

2.0 ACTION PLAN FOR 2017-18 (Railway Board Items):

Sl. No.	Railway Board's Item No.	Item	Progress	Target by Rly. Board
1.	3.4	IRIS (International Railway Industry Standard) accreditation	Draft Tender document put up for approval.	December, 2017
2.	6.6	IMS certification ISO:9001:2008 ISO:14001:2004 OHSAS:18001:2007	Already achieved and Certificate issued on 22.12.2016.	Done
3.	6.7	ISO:50001 certification for Energy Management System	Already achieved and certificate issued on 13.06.2017.	Done
4.	6.8	Certification as Green Industrial Unit	Presentations for compliance of the GreenCo Rating Parameters prepared by GreenCo team and send to CII-Hyderabad for further assessment.	December, 2017
5.	CME's Conference Item	NABL certification of Chemical & Metallurgical Laboratory	Clarifications asked by auditors/dealing officer of NABL regarding compliances were furnished. Certifications is expected in July- 2018	March, 2018

Sl. No.	Railway Board's Item No.	Item	Progress	Target by Rly. Board
6.	MOU between Rly. Board & RWP certification	5'S' Certification	Already achieved and certificate issued on 24.05. 2018.	Done

3.0 Assistance required (**Annexure-1**) is highlighted in MCDO.

I request you for expediting these items to streamline the functioning of this new PU.

With kind regards

Yours sincerely,

R. C. Meena
6/7/18
(R. C. Meena)

Encl: As above.

Shri Ravindra Gupta
Member (Rolling Stock),
Railway Board,
Rail Bhavan,
New Delhi- 110001

