



भारत सरकार
रेल मंत्रालय
Govt. of India
Ministry of Railways

रेल पहिया कारखाना / बेला
Rail Wheel Plant/Bela
एम.सी.डी.ओ. MCDO

जुलाई July 2017



पो.- अरविन्द नगर, जिला- सारण, बिहार- 841221
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सत्यमेव जयते
MINISTRY OF RAILWAYS

RAIL WHEEL PLANT
Vill. - BELA
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DISTT.- SARAN,
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R.C. Meena
Chief Administrative Officer

D.O.No.RWP/CAO/MCDO/17

Date: 14/08/2017

Dear Sri Gupta,

Sub:- MCDO for the month of July, 2017

1.0 Highlights

1.1 Casting of Wheels:-

1290 BG coaching wheels were cast from 43 heats during July' 2017. Out of this 1290 wheels (100%) were with good chemistry. However, wheels cast upto July'17 are about 1.1 times more over the same period of 2016-17 as can be seen from the table below:-

BOXN/ BG Coaching	Period	Ist Qtr. (Apr-17 to June-17)	IInd Qtr. (Upto July-17)	Cummulative	Remarks
	16-17	7616	0	7616	About 1.1 times over 2016-17
BG Coaching	17-18	7425	1290	8715	

1.2 Dispatch of Wheels:-

A total of **3078** wheels (BOXN- 498 & BG coaching- 2580) were despatched during the month. In addition, **6310 (BOXN-641 & BG Coaching-5669) wheels are awaiting despatch**. Despatches upto July'17 are about 3.2 times over the same period of 2016-17 as can be seen from the table below:-

BOXN/ BG Coaching	Period	Ist Qtr. (Apr-17 to June-17)	IInd Qtr. (Upto July-17)	Cummulative	Remarks
	16-17	3244	102	3346	About 3.2 times over 2016-17
BOXN	17-18	4381*	498**	10814	
BG Coaching		3355*	2580**		

* Against Ist quarterly target of 7710 wheels (BOXN-4375 and BG Coaching-3335).

** Against IInd quarterly target of 5598 wheels (BOXN-1018 and BG Coaching-4580).

1.3 Wheel SPG and Hub Cut:-

2865 BG Coaching wheels were processed for SPG & Hub cutting work during July'17. However, processing of wheels upto July'17 can be seen from the table below:-

BOXN/ BG Coaching	Period	Ist Qtr. (Apr-17 to June-17)	IInd Qtr. (Upto July-17)	Cummulative	Remarks
	16-17	7625	3517	11142	----
BG Coaching	17-18	6861	2865	9726	

1.4 Heat Treatment of Wheels:-

560 BG coaching wheels were heat treated during July'17. However, heat treatment of wheels upto July'17 can be seen from the table below:-

BOXN & BG Coaching	Period	Ist Qtr. (Apr-17 to June-17)	IInd Qtr. (Upto July-17)	Cummulative	Remarks
	16-17	8080	1730	9810	----
BG Coaching	17-18	5971	560	6531	

1.5 Plant is on the way of continuous improvement w.r.t. quality of wheels cast despite intermittent two shift working, as can be seen from the following trend of rejections:-

Period	All wheels (BOXN+BGC)	BG Coaching
2014-15	66.8%	-
2015-16	35.3%	-
2016-17	20.06%	11.88%
2017-18 (UPTO July'17)	14.06%	14.06%
Apr'2017	11.85%	11.85%
May'2017	15.31%	15.31%
June'2017	15.04%	15.04%
July'2017	15.10%	15.10%

1.6 Detailed production performance is attached as **Annexure-2**.

1.7 Performance of Mechanical maintenance (**Annexure-3**), Electrical maintenance (**Annexure-4**), Accounts (**Annexure-5**), Engineering (**Annexure-6**), Medical (**Annexure-7**), Personnal (**Annexure-8**) and Stores (**Annexure-9**) is also attached.

2.0 ACTION PLAN FOR 2017-18 (Railway Board Items)

Sl. No.	Railway Board's item No.	Item	Progress	Target
1	3.4	IRIS (International Railway Industry Standard) accreditation	Quotation for GAP analysis prior to IRIS certification of RWP/Bela opened on 25/05/2017. Finance has concurred the proposal.	March, 2018
2	6.6	IMS certification ISO:9001:2008 ISO:14001:2004 OHSAS:18001:2007	Already achieved in Dec., 2016. Certificate issued on 22.12.2016.	Done
3	6.7	ISO 50001 certification for energy management system	Already achieved in June, 2017. ISO 50001 certificate issued on 13.06.2017.	Done
4	6.8	Certification as Green Industrial Unit	Single tender opened on 18/07/2017. Case file sent to finance for tabulation vetting.	December, 2017
5	CME's Conference Item	NABL certification of Chemical & Metallurgical Laboratory	Tender opened on 01/06/2017. Tender under TC for finalization.	December, 2017

3.0 Assistance required (**Annexure-1**) is already highlighted in previous MCDO.
I request you for expediting these items to streamline the functioning of this new PU.

with kind regards

Yours sincerely,


(R. C. Meena)

Encl: As above.

Shri Ravindra Gupta
Member (Rolling Stock),
Railway Board,
Rail Bhavan,
New Delhi- 110001

