



भारत सरकार
रेल मंत्रालय
Govt. of India
Ministry of Railways

रेल पहिया कारखाना / बेला
Rail Wheel Plant/Bela

एम.सी.डी.ओ. MCDO

जून June 2017



पो.- अरविन्द नगर, जिला- सारण, बिहार- 841221
P.O. - Arvind Nagar, Distt.-Saran, Bihar-841221

Website: www.rwp.indianrailways.gov.in



सत्यमेव जयते
MINISTRY OF RAILWAYS

RAIL WHEEL PLANT
Vill. - BELA
P.O.- ARVIND NAGAR,
DISTT.- SARAN,
BIHAR-841221
Ph.: 06158-272116
Fax: 06158-272120

Chief Administrative Officer

D.O.No.RWP/CAO/MCDO/17

Date: 08/07/2017

Dear Shri Gupta,

Sub:- MCDO for the month of June, 2017

1.0 Highlights

1.1 Casting of Wheels:-

1805 BG coaching wheels were cast from 63 heats during June' 2017. Out of this 1805 wheels (100%) were with good chemistry. However, wheels cast upto June'17 can be seen from the table below:-

BOXN/ BG Coaching	Period	Ist Qtr. (Upto June-17)	Cummulative	Remarks
	16-17	7616	7616	---
BG Coaching	17-18	7425	7425	

1.2 Dispatch of Wheels:-

A total of **2682** wheels (BOXN- 1478 & BG coaching- 1204) were despatched during the month. In addition, **7609 (BOXN-1006 & BG Coaching-6603) wheels are awaiting despatch**. Despatches upto June'17 are about 2.4 times over the same period of 2016-17 as can be seen from the table below:-

BOXN/ BG Coaching	Period	Ist Qtr. (Upto June-17)	Cummulative	Remarks
	16-17	3244	3244	About 2.4 times over 2016-17
BOXN	17-18	4381*	7736	
BG Coaching		3355*		

* Against 1st quarterly target of 7710 wheels (BOXN-4375 and BG Coaching-3335).

1.3 Wheel SPG and Hub Cut:-

2301 BG Coaching wheels were processed for SPG & Hub cutting work during June'17. However, processing of wheels upto June'17 can be seen from the table below:-

BOXN/ BG Coaching	Period	Ist Qtr. (Upto June-17)	Cummulative	Remarks
	16-17	7625	7625	----
BG Coaching	17-18	6861	6861	

1.4 Heat Treatment of Wheels:-

3330 BG coaching wheels were heat treated during June'17. However, heat treatment of wheels upto June'17 can be seen from the table below:-

BOXN & BG Coaching	Period	Ist Qtr. (Upto June-17)	Cummulative	Remarks
	16-17	8080	8080	----
BG Coaching	17-18	5971	5971	

1.5 Plant is on the way of continuous improvement w.r.t. quality of wheels cast despite intermittent two shift working, as can be seen from the following trend of rejections:-

Period	All wheels (BOXN+BGC)	BG Coaching
2014-15	66.8%	-
2015-16	35.3%	-
2016-17	20.06%	11.88%
2017-18 (UPTO June'17)	14.33%	14.33%
Apr'2017	11.85%	11.85%
May'2017	15.31%	15.31%
June'2017	15.04%	15.04%

1.6 Detailed production performance is attached as **Annexure-2**.

1.7 Performance of Mechanical maintenance (**Annexure-3**), Electrical maintenance (**Annexure-4**), Accounts (**Annexure-5**), Enginnering (**Annexure-6**), Medical (**Annexure-7**), Personnal (**Annexure-8**) and Stores (**Annexure-9**) is also attached.

2.0 ACTION PLAN FOR 2017-18 (Railway Board Items)

Sl. No.	Railway Board's item No.	Item	Progress	Target
1	3.4	IRIS (International Railway Safety Standard) accreditation	Quotation for GAP analysis prior to IRIS certification of RWP/Bela opened on 25/05/2017. Finance has concurred the proposal.	March, 2018
2	6.6	IMS certification ISO:9001:2008 ISO:14001:2004 OHSAS:18001:2007	Already achieved in Dec., 2016. Certificate issued on 22.12.2016.	Done
3	6.7	ISO 50001 certification for energy management	Already achieved in June, 2017. ISO 50001 certificate issued on 13.06.2017.	Done
4	6.8	Certification as Green Industrial Unit	Single tender on CII- Sohrabji Goderage Business Centre, Hyderabad called. Retender opening due on 18/07/2017.	December, 2017
5	CME's Conference Item	NABL certification of Chemical & Metallurgical Laboratory	Tender opened on 01/06/2017. Tender under TC for finalization.	December, 2017

3.0 Assistance required (**Annexure-1**) is already highlighted in previous MCDO.
I request you for expediting these items to streamline the functioning of this new PU.

Yours sincerely,


(N. K Pachauri)

CME-II

for CAO/RWP

Encl: As above.

Shri Ravindra Gupta
Member (Rolling Stock),
Railway Board,
Rail Bhavan,
New Delhi- 110001

Rail Wheel Plant, Bela

MCDO for the Month of June-2017

Assistance Required

1. Adequate allotment of cast wheels:

During 2016-17, RWP/Bela was mandated to supply 25,000 BOXN wheels as per production programme dated 07.12.2015 which was subsequently revised to 22,500 wheels (12,500 BOXN and 10,000 BG Coaching) vide Railway Board letter DME(PU)/2014/M(PU)/1/36 dated 27.06.2016. All planning such as procurement of production consumables, uncommon items and necessary modification in the plant for BG Coaching wheels, etc. was done accordingly and 1st lot of 250 BG Coaching Wheels was despatched on 21.10.2016.

However, quarterly allotment of wheels decided during WTA meeting by Stores department has not been commensurate with the production programme. Only 65% of wheels as per the revised production programme have been allotted in all 4 quarters of 2016-17. This is despite that need for adequate allotment was brought to the notice of all concerned in WTA meetings.

There is a need to address this issue in a holistic manner to decide the future of RWP, Bela which can only produce cast wheels.

2. Release of staff by WP:-

WPO/Patna has forcibly kept 49 staff of RWP/Bela. This is one of main bottle neck in managing affair of this plant.

3. Joint inspection of officers Qtrs. etc.:-

As decided in Rly. Board during meeting with WPO/Patna on 28.10.2016, the work of joint inspection of assets has been taken up. However complete drawing, layout of drainage and layout of sewage treatment plant etc. have still not been handed over by WPO/Patna. WPO/Patna may be asked to expedite handing over of all necessary documents and joint inspection of assets. Thereafter, deficiencies observed during joint inspection needs to be attended by WPO/Patna.

In addition to the deficiencies observed during joint inspection, WPO/Patna has also been advised to provide facilities i.e Storage almirah in officers colony and staff quarters, Tube

