



भारत सरकार
रेल मंत्रालय
Govt. of India
Ministry of Railways

रेल पहिया कारखाना / बेला
Rail Wheel Plant/Bela
एम.सी.डी.ओ. MCDO

मई May 2018



पो.- अरविन्द नगर, जिला- सारण, बिहार- 841221
P.O. - Arvind Nagar, Distt.-Saran, Bihar-841221

Website: www.rwp.indianrailways.gov.in



R.C. Meena
Chief Administrative Officer



MINISTRY OF RAILWAYS

RAIL WHEEL PLANT
Vill. - BELA
P.O.- ARVIND NAGAR,
DISTT.- SARAN,
BIHAR-841221
Ph.: 06158-272116
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D.O. No.RWP/CAO/MCDO/18

Date: 12.06.2018

Dear Sri Gupta,

Sub:- MCDO for the month of May, 2018

1.0 Highlights:

1.1 Casting of Wheels:

Casting of wheels suspended w.e.f. 01.05.2018 due to wheels already being available to meet with revised production Programme 2018-19. However, Wheels Cast upto May, 2018 can be seen from the table below:-

	Period	Ist Qtr. (Upto May-	Cumulative	Remarks
BG Coaching	17-18	5620	5620	
BG Coaching	18-19	1311	1311	Plant was under scheduled preventive maintenance in May 2018.

1.2 Dispatch of Wheels:

2830 nos. BG coaching wheels have been despatched during May, 2018. In addition, 1298 nos. (BOXN- 07 & BG Coaching-1291) wheels are awaiting for dispatch. However, Dispatch of wheels upto May, 2018 can be seen from the table below:-

	Period	Ist Qtr. (Upto May-18)	Cumulative	Remarks
BOXN	17-18	2903	2903	----
BG Coaching		2151	2151	
Total (17-18)		5054	5054	
BG Coaching	18-19	3678*	3678	

* Against 1st quarterly target of 6534 BG Coaching wheels.

1.3 Wheel at SPG and Hub Cut:

956 nos. of BG Coaching wheels were processed for SPG & Hub cutting work during May, 2018. However, processing of wheels upto May, 2018 can be seen from the table below:-

	Period	Ist Qtr. (Upto May-18)	Cumulative	Remarks
BG Coaching	17-18	4560	4560	----
BG Coaching	18-19	2181	2181	

1.4 Heat Treatment of Wheels:

598 nos. BG coaching wheels were heat treated during May, 2018. However, heat treatment of wheels upto May, 2018 can be seen from the table below:-

	Period	Ist Qtr. (Upto May-18)	Cumulative	Remarks
BG Coaching	17-18	2641	2641	----
BG Coaching	18-19	598	598	

1.5 Quality of wheels cast and trend of rejections:

FY 2016-17 - BOXN- 20% and BGC- 12%

FY 2017-18 - BGC- 18.64%

FY 2018-19 - BGC- 19.2% upto May- 2018.

2.0 ACTION PLAN FOR 2017-18 (Railway Board Items):

Sl. No.	Railway Board's Item No.	Item	Progress	Target by Rly. Board
1.	3.4	IRIS (International Railway Industry Standard) accreditation	Draft Tender document put up for approval.	December, 2017
2.	6.6	IMS certification ISO:9001:2008 ISO:14001:2004 OHSAS:18001:2007	Already achieved and Certificate issued on 22.12. 2016.	Done
3.	6.7	ISO:50001 certification for Energy Management System	Already achieved and certificate issued on 13.06.2017.	Done

Sl. No.	Railway Board's Item No.	Item	Progress	Target by Rly. Board
4.	6.8	Certification as Green Industrial Unit	Awareness Training program on Green Co Rating system has been organized by M/s CII-Sohrabji Godrej Green Business Center, Hyderabad from 23.04.2018 to 24.04.2018 at RWP/Bela. Presentations for compliance of the Green Co Rating Parameters by team leaders are being prepared.	December, 2017
5.	CME's Conference Item	NABL certification of Chemical & Metallurgical Laboratory	2 nd phase of final assessment was conducted on 02-04 may-2018. Compliances of observations made during final assessment were done on 2.6.18. Certification is expected in June 2018.	March, 2018
6.	MOU between Rly. Board & RWP certification	'S'S' Certification	Certificate issued on 24.05. 2018.	March, 2018

3.0 Assistance required (**Annexure-1**) is highlighted in MCDO.

I request you for expediting these items to streamline the functioning of this new PU.

With kind regards

Yours sincerely,


(R. C. Meena)

Encl: As above.

Shri Ravindra Gupta
Member (Rolling Stock),
Railway Board,
Rail Bhavan,
New Delhi- 110001

Rail Wheel Plant, Bela

MCDO for the Month of May-2018

Assistance Required

1. Release of staff by WP:-

WPO/Patna has forcibly kept 47 staff of RWP/Bela. This will be one of main bottle neck in managing affair of this plant once assets are handed over which is under process. There is need of supervisors to be relieved from Mechanical, Engineering and Stores.

2. Posting of Electrical officers:-

The officers having experience in plant maintenance will help to run the plant smoothly. It is proposed that at least 1 SEE conversant with plant maintenance form electrical side needs to be posted from RWF/YNK for a period of 1-2 years as being done for mechanical officers. Presently one Sr. scale and two Junior scale post are vacant for which member traction has been requested to fill up vacancies vide letter No. RWP/Bela/Posting/Electrical dated: 07/09/2017, 13.11.2017 and 12.06.2018.

3. Posting of Engineering officers:-

There is sanction cadre of three officers from engineering (1 JAG, 1 SS and 1 JS). One JS post is lying vacant. It will cause inconvenience in maintaining civil engineering assets which are being handed over by WPO including staff colony. Hence posting of Jr. scale Engineering officers may be expedited at Board Level for which letter No. RWP/Bela/Posting/Engg. dated: 07.09.2017, 13.11.2017 and 07.04.2018 to ME was written.

4. Posting of Mechanical officers:-

Presently there are 06 vacancies (02 SS and 04 Jr. Scale) in Mechanical cadre out of sanctioned cadre of 14. Out of these 6 vacancies 2 officers under M. Tech course with IIT Patna (1 SS and 1 JS) are reluctant to work on working post with the plea of training. This aspect may please be got clarified and posting of officers vise them is needed if They are to be spared full time for ongoing training.

5. Posting of Stores officers:-

Transfer order of Dy. CMM has been issued without any order vice him. Replacement is needed before his release being only JA grade officer in Stores branch. Shri Surendra Nath, Group B Stores officer is also under order of transfer from ECR to RWP/Bela who has not yet joined.

