

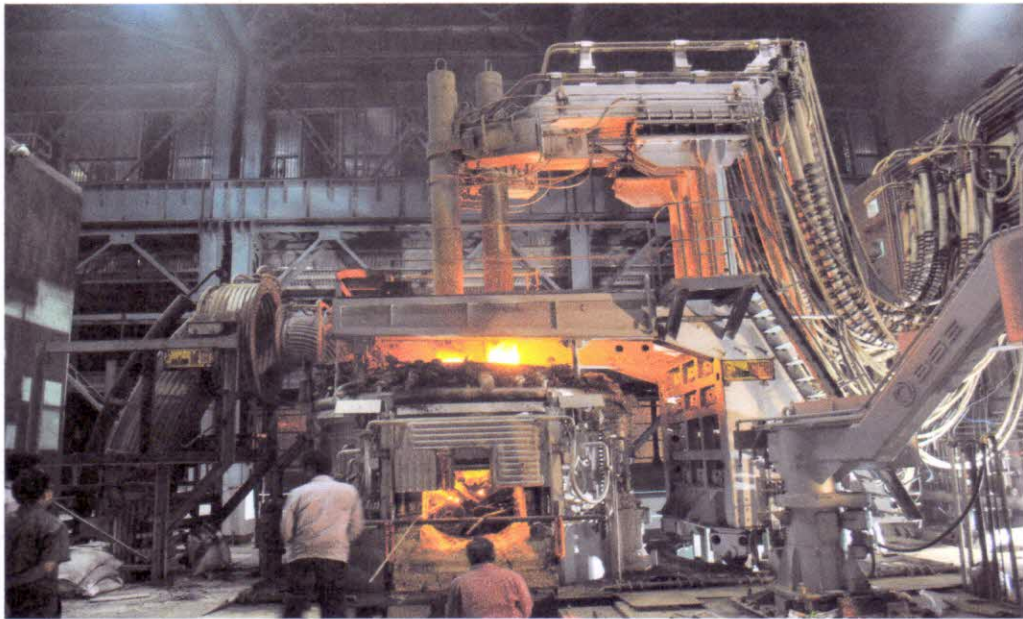


भारत सरकार
रेल मंत्रालय
Govt. of India
Ministry of Railways

रेल पहिया कारखाना / बेला
Rail Wheel Plant/Bela

एम.सी.डी.ओ. MCDO

नवम्बर November 2015



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सत्यमेव जयते
MINISTRY OF RAILWAYS

RAIL WHEEL PLANT
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Ajay Kumar
Chief Administrative Officer

D.O.No.RWP/CAO/MCDO/15

Date: 10/12/2015

Dear Sh. Hamant Kumar

Sub:- MCDO for the month of November, 2015

1. Highlights

1.1 Dispatch of wheels:-

Record numbers of 1485 finished wheels were dispatched to various workshops during November,2015. The previous best ever of dispatching 831 wheels was achieved in the last month of October,2015. This could be achieved by sustained attention to cold line area including VTLs, HUB boring machines etc.

Despatches upto Nov'15 of 15-16 is substantial higher than same period of last year:-

Dispatch of Wheels	Period	Ist Qtr	IInd Qtr	IIIrd Qtr (Upto Nov'15)	Cummulative	Remarks
	14-15	0	60	664	724	396 % higher over last year
	15-16	849	433	2316	3598	

1.2 Wheel Cast:-

2540 wheels were cast from 88 heats during Nov'15. Out of this 2478 wheels (97.5%) were with good chemistry. Production upto Nov'15 in the current year is higher by 133% than the same period of last year as can be seen from the table below:-

Cast Wheels	Period	Ist Qtr	IInd Qtr	IIIrd Qtr (Upto Nov'15)	Cummulative	Remarks
	14-15	1692	3719	797	6208	133% higher over last year
	15-16	3696	6554	2478	14521	

1.3 Wheel- SPG and Hub cut:-

Out of 2478 wheels cast of good chemistry, 1880 wheels (73%) were processed for SPG & Hub cutting work during Nov'15 by special attention to break down prone SPG & Hub cutting machines. Processing on SPG and Hub cutting machines upto Nov'15 in the current year is also higher than that (than the same period of last year as can be seen from the table below:-)

SPG and Hub Cut	Period	Ist Qtr	IInd Qtr	IIIrd Qtr (Upto Nov'15)	Cummulative	Remarks
	14-15	543	2174	1421	4138	84.7% higher over last year
	15-16	586	3892	3166	7644	

1.4 Heat Treatment of Wheels:-

Heat treatment output is higher during first half of 15-16 than 14-15.

Heat treatment	Period	Ist Qtr	IInd Qtr	IIIrd Qtr (Upto Nov'15)	Cummulative	Remarks
	14-15	0	2356	1653	4009	4% lesser over last year
	15-16	0	3845	0	3845	

1.5 Detailed production performance is attached as Annexure 1.

1.6 Performance of Mechanical maintenance (**Annexure-2**), Electrical maintenance (**Annexure-3**), Accounts (**Annexure-4**), Enginering (**Annexure-5**), Medical (**Annexure-6**), Personnal (**Annexure-7**), RPF (**Annexure-8**) and Stores (**Annexure-9**) is also attached.

2.0 Assistance Required:-

2.1 Release of staff by WP:-

77 Staff and Supervisors on the roll of RWP/Bela are working on deputation at WP/Patna. They are urgently required by RWP/Bela for introducing 3 shifts working to enhance production and minimize rejection. Regular follow up with WP has not shown any result. Board's intervention is required for immediate sparing of 77 staff and supervisors to RWP/Bela.

2.2 Staff of Stores Dept.:-

70 Staff are immediately required for proper functioning of Stores depot at Bela. Vacancy of 47 staff (15 DMS and 32 Tech.) in Stores Deptt. are to be filled up by RRB/Patna against outstanding indent. RRB/Patna has to expedite the process and provide panel at the earliest. 11 ministerial posts are to be transferred from Eastern Railway (8 posts) and East Central Railway (3 posts) in terms of Board's letter No. E(NG) II/2009/PO/ECR/2 dated 12.09.11 which needs to be expedited.

2.3 Panel for 126 staff against the indent of RWP/Bela:-

RRB/Patna and Gorakhpur has to expedite the panel for filling up of 126 vacancies for which indents are already pending. A reference has been made to ED/RRB for providing the same through the shadow panels. Panel of 93 technicians received from RRB/GKP vide letter No. RRB/GKP/Panel/2011-12 dated 20.10.2015. Letters of appointment have been dispatched. This is important to improve the availability of staff 3 shifts working can be started to enhance production of wheels and minimize rejection.

2.4 Posting of officers:-

Production of wheels at RWP/ Bela is presently saddled with incubation problems though performance is showing an improving trend. Officers with domain knowledge of wheel production and plant maintenance will expedite the production and quality as well. At least 1 more Dy. CME and 1 WM (Group A) conversant with production of wheels and plant maintenance needs to be posted from RWF/YNK. CME II at RWP is also recommended with the domain knowledge of wheel production/plant maintenance. At least 1 SEE conversant with plant maintenance from electrical side needs to be posted from RWF/YNK.

The sole Dy. CEE posted at RWP needs replacement with a suitable officer. Electrical directorate did not agree to the proposal of Mechanical directorate and your personal intervention is requested in this matter. Names of the incumbents have also been suggested in Board's office. It may be worthwhile to consider posting them for a period of 1-2 years and mentioning the same in the posting orders to comfort the incumbents from the far place of Bengaluru. A D.O. letter No. CAO/RWP/Bela/PU-Corres/14-15 dated: 04.09.2015 connects.

2.5 Posting of Finance officers:-

Poor availability of Finance officers including section officers is major bottle neck in working of the Plant. Many TCs, Estimates, quotations, cash imprest etc. are delayed for want of finance officers despite best efforts. As per present practice FA&CAO/ECR is posting finance officers to RWP/Bela. As in case of officers of other department, Finance officers should also be posted by Railway Board to obviate this problem. On these lines 2 vacant posts, one each is JS and SS should be filled by posting Gr. 'A' IRAS Officers as one time assistance.

2.6 Permission for Air Travel:-

Officers and Sr. Supervisors need to travel between Patna and Bengaluru for assistance to RWP/Bela in setting of systems on the lines of RWF/YNK. In this regard, a proposal (Ref: CAO/RWP's letter to Member Mechanical, No. CAO/RWP/Bela/PU-Corres./Delegation of power/Air Travel/15 dtd. 11.06.2015) was sent with the concurrence of FA&CAO RWP/Bela for permitting air travel for officers below JAG and Sr. Supervisors. A similar proposal was also sent by CME/RWF for RWF officials so that unproductive long travel time in train journey would be saved. It is understood that Board finance have not agreed for this. This needs to be followed up for permitting air travel for two years to enable smooth travel of officers and Sr. Supervisors between Patna and Bengaluru while RWP/Bela is in nascent stage. Another proposal for fixed number of JS/SS officers and SSEs of RWP, Bela and RWF, YNK for air travel between Patna and Bengaluru submitted vide letter no. CAO/RWP/Bela/PU-Corres/Delegation of power/Air Travel dated:- 10.09.2015 may be sanctioned.

