



भारत सरकार  
रेल मंत्रालय  
Govt. of India  
Ministry of Railways

रेल पहिया कारखाना / बेला  
Rail Wheel Plant/Bela

एम.सी.डी.ओ. MCDO

अगस्त August 2016



पो.- अरविन्द नगर, जिला- सारण, बिहार- 841221  
P.O. - Arvind Nagar, Distt.-Saran, Bihar-841221

Website: [www.rwp.indianrailways.gov.in](http://www.rwp.indianrailways.gov.in)



सत्यमेव जयते  
MINISTRY OF RAILWAYS

RAIL WHEEL PLANT  
Vill. - BELA  
P.O.- ARVIND NAGAR,  
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*Ajay Kumar*  
Chief Administrative Officer

D.O.No.RWP/CAO/MCDO/16

Date: 16/09/2016

Dear Sh. Hemant Kumar

**Sub:- MCDO for the month of August, 2016**

**1.0 Highlights**

**1.1 Dispatch of Wheels:-**

No wheels were despatched during August'16 due to less WTA allotment for 2<sup>nd</sup> quarter. **However, 7980 BOXN wheels are awaiting for despatch.** Despatches upto August'16 of 16-17 is higher than same period of last year as can be seen from the table below.

Dispatch of BOXN Wheels	Period	Ist Qtr.	IInd Qtr. (Upto August'16)	Cummulative	Remarks
	15-16	839	308	1147	<b>Higher than previous year</b>
16-17	<b>3244*</b>	<b>102**</b>	<b>3346</b>		

\* Against 1<sup>st</sup> quarterly target of 3100 wheels.

\*\* Against 2<sup>nd</sup> quarterly target of 2258 wheels (BOXN-408 and BG Coaching-1850).

**1.2 Casting of Wheels:-**

Casting of BOXN wheels remained suspended during August'16, as adequate in-process old inventory was already in hand to meet with the revised production target of 12,500 BOXN wheels during 2016-17. Uncommon items for casting BG coaching wheels have been arranged to a large extent and their casting will be undertaken from September-2016 onwards.

**1.3 Wheel SPG and Hub cut:-**

993 BOXN wheels were processed for SPG & Hub cutting work during August'16 Cumulative figure is higher than the same period of last year as can be seen from the table below:-

SPG and Hub Cut	Period	Ist Qtr.	IInd Qtr. (Upto August'16)	Cummulative	Remarks
	15-16	586	2344	2930	<b>It is higher than previous year</b>
16-17	<b>7625</b>	<b>4510</b>	<b>12135</b>		

Month of August'2016 was utilised for clearing the in-process old inventory of BOXN wheels.

#### 1.4 Heat Treatment of Wheels:-

1677 wheels were heat treated during August'16 Cumulative figure is higher than the same period of last year as can be seen from the table below:-

Heat treatment	Period	Ist Qtr.	IInd Qtr. (Upto August'16)	Cummulative	Remarks
	15-16	0	769	769	<b>It is higher than previous year</b>
16-17	8080	3407	11487		

1.5 Detailed production performance is attached as **Annexure-1**.


1.6 Performance of Mechanical maintenance (**Annexure-2**), Electrical maintenance (**Annexure-3**), Accounts (**Annexure-4**), Engineering (**Annexure-5**), Medical (**Annexure-6**), Personnal (**Annexure-7**) and Stores (**Annexure-8**) is also attached.

#### 2.0 Assistance Required:-

My previous MCDO may the referred for items for which assistance has been requested. I once again request for expediting the items to streamline functioning and production.

*With Kind Regards.*

Yours sincerely,

  
(Ajay Kumar)

**Encl:** As above.

Shri Hemant Kumar  
Member Rolling Stock,  
Railway Board,  
Rail Bhavan,  
New Delhi- 110001

## Performance during Production &amp; Pre – Production trials of RWP/Bela

Month	Total no. of heats	No of wheels cast	Good chemistry Wheels cast	SPG & Hub cut of Good chemistry	Heat-treatment of good chemistry wheels	Good wheels taken in Stock & Dispatch	Remarks
Nov'11	1	0	0	0	0	0	Testing of EAF- C on 09/11/11
Feb'12	1	0	0	0	0	0	
Mar'12	1	4	0	0	0	0	Testing of EAF- A on 23/03/12
<b>Total for FY-2011-12</b>	<b>3</b>	<b>4</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	
Apr'12	0	0	0	0	0	0	
May'12	0	0	0	0	0	0	
June'12	0	0	0	0	0	0	
July'12	4	0	0	0	0	0	First attempt of PGT failed on L&T account.
Aug'12	0	0	0	0	0	0	
Sept'12	2	7	0	0	0	0	
Oct'12	8	133	101	71	71	12	Testing of EAF- B on 01/10/12
Nov'12	0	0	0	0	0	0	
Dec'12	7	39	15	9	9	2	
Jan'13	0	0	0	0	0	0	
Feb'13	14	226	96	74	74	26	Break down of all 3 EAF's taken by L&T for 10 days.
Mar'13	17	293	116	37	37	7	
<b>Total for FY-2012-13</b>	<b>52</b>	<b>698</b>	<b>328</b>	<b>191</b>	<b>191</b>	<b>47</b>	
Apr'13	13	206	153	79	79	45	Second attempt of PGT postponed due to supply issue of EAF pointed out by MECON
May'13	19	290	162	122	106	3	Round the clock working started on 27/5/13.
June'13	38	753	466	344	333	11	
July'13	0	0	0	0	0	0	
Aug'13	0	0	0	0	0	0	Steel Scrap not available.
Sept'13	67	1387	1014	793	790	95	PGT done under supervision of MECON
Oct'13	25	548	355	262	180	0	
Nov'13	18	370	334	224	184	0	
Dec'13	39	786	695	388	372	0	
Jan'14	51	1095	997	199	30	0	
Feb'14	26	561	505	371	44	0	
Mar'14	33	767	717	528	52	0	Test results not found O.K. and wheels marked for R.H.T.
<b>Total for FY 2013-14</b>	<b>329</b>	<b>6763</b>	<b>5398</b>	<b>3310</b>	<b>2170</b>	<b>154</b>	
Apr'14	2	36	36	25	0	0	NF under repair. H.T. stopped.
May'14	20	478	312	205	0	0	-do-
Jun'14	50	1178	936	318	0	0	-do-
July'14'	29	656	631	371	0	0	-do-

Pre - commissioning trials

