



भारत सरकार
रेल मंत्रालय
Govt. of India
Ministry of Railways

रेल पहिया कारखाना / बेला
Rail Wheel Plant/Bela

एम.सी.डी.ओ. MCDO

जनवरी January 2016



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सत्यमेव जयते
MINISTRY OF RAILWAYS

RAIL WHEEL PLANT
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Ajay Kumar
Chief Administrative Officer

D.O.No.RWP/CAO/MCDO/15

Date: 09/02/2016

Dear Sh. Hemant Kumar

Sub:- MCDO for the month of January, 2016

1. Highlights

Production indices were substantial higher than same period of last year. This could be possible with the tireless and sustained efforts of officers and staff. Details are as under:

1.1 Dispatch of wheels:-

1717 finished wheels were dispatched to various workshops during January, 2016. The previous best ever of dispatching 2155 wheels was achieved in the last month of December, 2015.

Despatches upto Jan'16 of 15-16 is substantial higher than same period of last year:-

Dispatch of Wheels	Period	Ist Qtr.	IInd Qtr.	IIIrd Qtr.	IVth Qtr. (Upto Jan'16)	Cummulative	Remarks
	14-15	0	60	1130	94	1284	481.77 % higher over last year
	15-16	849	433	4471*	1717**	7470	

*Against quarterly target of 4100 wheels.

**Against quarterly target of 1590 wheels.

1.2 Wheel Cast:-

Highest ever casting of 3164 wheels from record 109 heats during Jan'2016 was achieved out of which 3053 wheels (96%) were with good chemistry. This is the first time that barrier of 100 heats have been broken and 109 heats outturn have been achieved in a month. Production upto Jan'16 in the current year is more than double than the same period of last year as can be seen from the table below:-

Wheel Cast	Period	Ist Qtr.	IInd Qtr.	IIIrd Qtr.	IVth Qtr. (Upto Jan'16)	Cummulative	Remarks
	14-15	1692	3719	2890	1394	9695	112.28% higher over last year
	15-16	3696	6554	7167	3164	20581	

1.3 Wheel- SPG and Hub cut:-

Second time record 3367 wheels were processed for SPG & Hub cutting work during Jan'16. Processing on SPG and Hub cutting machines upto Jan'16 in the current year is more than double than the same period of last year as can be seen from the table below:-

SPG and Hub Cut	Period	Ist Qtr.	IInd Qtr.	IIIrd Qtr.	IVth Qtr. (Upto Jan'16)	Cummulative	Remarks
	14-15	548	2174	2239	654	5615	157.88% higher over last year
	15-16	586	3908	6619	3367	14480	

1.4 Heat Treatment of Wheels:-

2879 wheels were heat treated during Jan'16. Heat treatment output is more than the same period of last year as can be seen from the table below:-

Heat treatment	Period	Ist Qtr.	IInd Qtr.	IIIrd Qtr.	IVth Qtr. (Upto Jan'16)	Cummulative	Remarks
	14-15	0	2356	3760	0	6116	88.65 % higher over last year
	15-16	0	3845	4814	2879	11538	

1.5 Detailed production performance is attached as **Annexure- 1**.


1.6 Performance of Mechanical maintenance (**Annexure-2**), Electrical maintenance (**Annexure-3**), Accounts (**Annexure-4**), Enginnering (**Annexure-5**), Medical (**Annexure-6**), Personnal (**Annexure-7**) and Stores (**Annexure-8**) is also attached.

2.0 Assistance Required:-

My previous MCDOs may the referred for items for which assistance has been requested. I once again request for expediting the items to streamline functioning and production.

With Kind Regards.

Yours sincerely,


(Ajay Kumar)

Encl: As above

Shri Hemant Kumar
Member Mechanical,
Railway Board,
Rail Bhavan,
New Delhi- 110001

Annexure-1**(I) Supply of wheels in the Year 2013-14:-**

Period of wheel despatch	No. of wheels despatched	Remarks
I st quarter (Apr-13 to June-13)	703	Including 157 nos. despatched in FY 2012-13.
II nd quarter (Jul-13 to Sep-13)	160	-
III rd quarter (Oct-13 to Dec-13)	520	-
IV th quarter (Jan-14 to Mar-14)	260	-
Total	1643	-

(II) Supply of wheels in the Year 2014-15:-

Period	No. of wheels to be despatched	Remarks
I st quarter (Apr-14 to June-14)	0	Normalising furnace was under repair from 23.04.14 to 09.08.14.
II nd quarter (Jul-14 to Sep-14)	60	60 wheels despatched to JMP workshop during 2 nd quarter
III rd quarter (Oct-14 to Dec-14)	1130	For 3 rd quarter, no. of wheels despatched is 1130.
IV th quarter (Jan-15 to March-15)	680	(1) For 4 rd quarter, no. of wheels despatched is 680. (2) Total wheels despatched in the FY-2014-15 is 1870.
Total	1870	

(III) Supply of wheels in the Year 2015-16:-

Period	No. of wheels to be despatched/ Despatched	Remarks
I st quarter (Apr-15 to June-15)	849	During I st quarter, total no. of wheels despatched is 849.
II nd quarter (Jul-15 to Sep-15)	433	For II nd quarter, total no. of wheels despatched is 433.
III rd quarter (Oct-15 to Dec-15)	4471	For III rd quarter, total nos. of wheels despatched is 4471.
IV th quarter (Jan-16 to March-16)	1717	For IV th quarter, total nos. of wheels despatched upto Jan-16 is 1717(PR/KWV-266,JMP-453, HLR-84,LLH-158,KGP-592,KTT-164).
Total	7470	

