



भारत सरकार
रेल मंत्रालय
Govt. of India
Ministry of Railways

रेल पहिया कारखाना / बेला
Rail Wheel Plant/Bela
एम.सी.डी.ओ. MCDO

अगस्त August 2018



पो.- अरविन्द नगर, जिला- सारण, बिहार- 841221
P.O. - Arvind Nagar, Distt.-Saran, Bihar-841221

Website: www.rwp.indianrailways.gov.in



सत्यमेव जयते
MINISTRY OF RAILWAYS

RAIL WHEEL PLANT
Vill. - BELA
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Chief Administrative Officer

D.O. No. RWP/CAO/MCDO/18

Date: 12.09.2018

Shri S.N. Agarwal

Sub:- MCDO for the month of August, 2018

1.0 Highlights:

1.1 Casting of Wheels:

2459 BG Coaching wheels were cast from 85 heats during August'2018. Out of this 2432 wheels (99%) were with good chemistry. However, Wheels Cast upto August'2018 can be seen from the table below:-

	Period	Ist Qtr.	IInd Qtr. (Upto Aug'18)	Cumulative	Remarks
BG Coaching	17-18	7425	4421	11846	----
BG Coaching	18-19	3044	3707	6751*	

* Heat remain suspended from 23 Apr, 2018 to 02 June, 2018 and again from 16 July, 2018 to 30 July, 2018 due to less availability of Graphite Moulds.

1.2 Dispatch of Wheels:

867 nos. BG coaching wheels have been despatched during August' 2018. In addition, 203 nos. (BOXN- 07 & BG Coaching- 196) wheels are awaiting for dispatch. However, Dispatch of wheels upto August' 2018 can be seen from the table below:-

	Period	Ist Qtr.	IInd Qtr. (Upto Aug'18)	Cumulative	Remarks
BOXN	17-18	4381	1082	5463	----
BG Coaching		3355	4182	7537	
Total (17-18)		7736	5264	13000	
BG Coaching	18-19	6439*	1769**	8208	

* Against Ist quarterly target of 6534 BG Coaching wheels.

** Against IInd quarterly target of 8152 BG Coaching wheels.

1.3 Wheel at SPG and Hub Cut:

1461 nos. of BG coaching wheels were processed for SPG & Hub cutting work during August' 2018. However, processing of wheels upto August' 2018 can be seen from the table below:-

	Period	Ist Qtr.	IInd Qtr. (Upto Aug'18)	Cumulative	Remarks
BG Coaching	17-18	6861	5133	11994	----
BG Coaching	18-19	2838	4557	7395	

1.4 Heat Treatment of Wheels:

4663 nos. BG coaching wheels were heat treated during August' 2018. However, heat treatment of wheels upto August' 2018 can be seen from the table below:-

	Period	Ist Qtr.	IInd Qtr. (Upto Aug'18)	Cumulative	Remarks
BG Coaching	17-18	5971	4557	10528	----
BG Coaching	18-19	2858	4722	7580	

1.5 Quality of wheels cast and trend of rejections:

FY 2016-17 - BOXN- 20% and BGC- 12%

FY 2017-18 - BGC- 18.64%

FY 2018-19 - BGC- 23.3% upto August- 2018.

2.0 ACTION PLAN FOR 2017-18 (Railway Board Items):

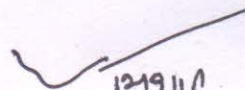
Sl. No.	Railway Board's Item No.	Item	Progress	Target by Rly. Board
1.	3.4	IRIS (International Railway Industry Standard) accreditation	Draft Tender document put up for approval.	December, 2017
2.	6.6	IMS certification ISO:9001:2008 ISO:14001:2004 OHSAS:18001:2007	Already achieved and Certificate issued on 22.12.2016.	Done
3.	6.7	ISO:50001 certification for Energy Management System	Already achieved and certificate issued on 13.06.2017.	Done

Sl. No.	Railway Board's Item No.	Item	Progress	Target by Rly. Board
4.	6.8	Certification as Green Industrial Unit	Presentation on Green Co Parameters submitted to CII-Hyderabad for further assessment on 28.08.2018.	December, 2017
5.	CME's Conference Item	NABL certification of Chemical & Metallurgical Laboratory	Already achieved and certificate issued on 25/07/2018.	Done
6.	MOU between Rly. Board & RWP certification	5'S' Certification	Already achieved and certificate issued on 24.05.2018.	Done

3.0 Assistance required (**Annexure-1**) is highlighted in MCDO.

I request you for expediting these items to streamline the functioning of this new PU.

Yours sincerely,


12/9/18
(N.K. Pachauri)

PCME/RWP

For CAO/RWP

Encl: As above.

Shri S.N. Agarwal
Member (Rolling Stock),
Railway Board,
Rail Bhavan,
New Delhi- 110001

