



भारत सरकार
रेल मंत्रालय
Govt. of India
Ministry of Railways

रेल पहिया कारखाना / बेला
Rail Wheel Plant/Bela

एम.सी.डी.ओ. MCDO

नवम्बर November 2017



पो.- अरविन्द नगर, जिला- सारण, बिहार- 841221
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सत्यमेव जयते
MINISTRY OF RAILWAYS

RAIL WHEEL PLANT
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R.C. Meena
Chief Administrative Officer

D.O.No.RWP/CAO/MCDO/17

Date: 08/12/2017

Dear Sri Gupta,

Sub:- MCDO for the month of November, 2017

1.0 Highlights

1.1 Casting of Wheels:-

2760 BG coaching wheels were cast from 92 heats during November' 2017. All wheels (100%) were with good chemistry. However, wheels cast upto November'17 are about 1.1 times more over the same period of 2016-17 as can be seen from the table below:-

BOXN/ BG Coaching	Period	Ist Qtr.	IInd Qtr.	IIIrd Qtr. (Upto Nov-17)	Cummulative	Remarks
	16-17	7616	2242	5935	15793	About 1.1 times over 2016-17
BG Coaching	17-18	7425	5630	4581	17636	

1.2 Dispatch of Wheels:-

2757 wheels (BOXN-60 & BG coaching-2697) were despatched during the month having quarterly cummulative supply of 3769 wheels against the target of 6463 wheels. In addition, **4627 (BOXN-07 & BG Coaching-4620) wheels are awaiting despatch.** Despatches upto November'17 are about 2.1 times over the same period of 2016-17 as can be seen from the table below:-

BOXN/ BG Coaching	Period	Ist Qtr.	IInd Qtr.	IIIrd Qtr. (Upto Nov-17)	Cummulative	Remarks
	16-17	3244	763	4302	8309	About 2.1 times over 2016-17
BOXN	17-18	4381*	1082**	60***	17159	
BG Coaching		3355*	4572**	3709***		
Total (17-18)		7736	5654	3769		

* Against Ist quarterly target of 7710 wheels (BOXN-4375 and BG Coaching-3335).

** Against IInd quarterly target of 5598 wheels (BOXN-1018 and BG Coaching-4580).

*** Against IIIrd quarterly target of 6463 wheels (BOXN-60 and BG Coaching-6403).

1.3 Wheel SPG and Hub Cut:-

2098 BG Coaching wheels were processed for SPG & Hub cutting work during November'17. However, processing of wheels upto November'17 can be seen from the table below:-

BOXN/ BG Coaching	Period	Ist Qtr.	IInd Qtr.	IIIrd Qtr. (Upto Nov-17)	Cummulative	Remarks
	16-17	7625	5963	3050	16638	----
BG Coaching	17-18	6861	6297	3352	16510	

1.4 Heat Treatment of Wheels:-

1667 BG coaching wheels were heat treated during November'17. However, heat treatment of wheels upto November'17 can be seen from the table below:-

BOXN/ BG Coaching	Period	Ist Qtr.	IInd Qtr.	IIIrd Qtr. (Upto Nov-17)	Cummulative	Remarks
	16-17	8080	7405	4107	19592	----
BG Coaching	17-18	5971	7752	1667	15390	

1.5 Quality of wheels cast and trend of rejections:-

Period	All wheels (BOXN+BGC)	BG Coaching
2014-15	66.8%	-
2015-16	35.3%	-
2016-17	20.06%	11.88%
2017-18 (UPTO NOV.'17)	17.45%	17.45%
Apr'2017	11.85%	11.85%
May'2017	15.31%	15.31%
June'2017	15.04%	15.04%
July'2017	15.10%	15.10%
August'2017	15.50%	15.50%
September'2017	24.72%	24.72%
October'2017	21.10%	21.10%
November'2017	21.85%	21.85%

* BGC Casting started from Sep.'2016

** Includes BOXN wheels cast during 2014-15, 2015-16 & BG Coaching Wheels Sep'2016-17 also.

2.0 ACTION PLAN FOR 2017-18 (Railway Board Items)

Sl. No	Railway Board's Item No.	Item	Progress	Target by Rly. Board
1	3.4	IRIS (International Railway Industry Standard) accreditation	A tender proposal for consultancy service for acquisition and implementation of IRIS Certification rev. 03 based on ISO/TS 22163:2017 sent to finance for concurrence on 17.10.2017.	December, 2017
2	6.6	IMS certification ISO:9001:2008 ISO:14001:2004 OHSAS:18001:2007	Already achieved and certificate issued on 22.12.2016.	Done
3	6.7	ISO 50001 certification for energy management system	Already achieved and certificate issued on 13.06.2017.	Done
4	6.8	Certification as Green Industrial Unit	Single tender opened on 18/07/2017. Case file under TC for finalization of tender.	December, 2017
5	CME's Conference Item	NABL certification of Chemical & Metallurgical Laboratory	Tender opened on 01/06/2017. Tender has been discharged and reopened on 06/11/2017.	December, 2017
6	MOU between Rly. Board & RWP certification.	5'S'	Meeting for action plan for implementation of 5'S' in Admin. Building on 30/11/2017. Discussion on 5'S' implementation in Admin. Building on 07.12.2017.	March, 2018

3.0 Assistance required (Annexure-1) is highlighted in MCDO.

I request you for expediting these items to streamline the functioning of this new PU.

With kind regards.

Yours sincerely,


(R. C. Meena)

Encl: As above.

Shri Ravindra Gupta
Member (Rolling Stock),
Railway Board,
Rail Bhavan,
New Delhi- 110001

