

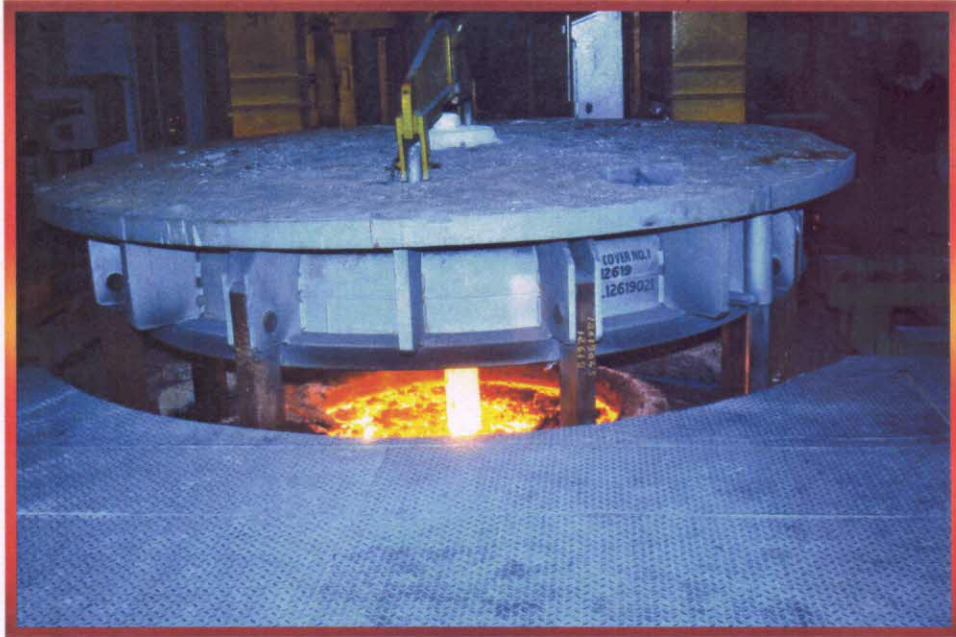


भारत सरकार
रेल मंत्रालय
Govt. of India
Ministry of Railways

रेल पहिया कारखाना / बेला
Rail Wheel Plant/Bela

एम.सी.डी.ओ. MCDO

सितम्बर September 2018



पो.- अरविन्द नगर, जिला- सारण, बिहार- 841221
P.O. - Arvind Nagar, Distt.-Saran, Bihar-841221

Website: www.rwp.indianrailways.gov.in



सत्यमेव जयते
MINISTRY OF RAILWAYS

RAIL WHEEL PLANT
Vill. - BELA
P.O.- ARVIND NAGAR,
DISTT.- SARAN,
BIHAR-841221
Ph.: 06158-272116
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Chief Administrative Officer

D.O. No. RWP/CAO/MCDO/18

Date: 10.10.2018

Shri Rajesh Agarwal

Sub:- MCDO for the month of September, 2018

1.0 Highlights:

1.1 Casting of Wheels:

2352 BG Coaching wheels were cast from 81 heats during September' 2018. Out of this 2352 wheels (100%) were with good chemistry. However, Wheels Cast upto September' 2018 can be seen from the table below:-

	Period	Ist Qtr.	IInd Qtr. (Upto Sep'18)	Cumulative	Remarks
BG Coaching	17-18	7425	5630	13055	----
BG Coaching	18-19	3044	6059	9103*	

* Heat remain suspended from 23 Apr, 2018 to 02 June, 2018 and again from 16 July, 2018 to 30 July, 2018 due to less availability of Graphite Moulds.

1.2 Dispatch of Wheels:

2803 nos. BG coaching wheels have been despatched during September' 2018. In addition, 385 nos. (BOXN- 07 & BG Coaching- 378) wheels are awaiting for dispatch. However, Dispatch of wheels upto September' 2018 can be seen from the table below:-

	Period	Ist Qtr.	IInd Qtr. (Upto Sep'18)	Cumulative	Remarks
BOXN	17-18	4381	1082	5463	----
BG Coaching		3355	4572	7927	
Total (17-18)		7736	5264	13390	
BG Coaching	18-19	6439*	4572**	11011	

* Against Ist quarterly target of 6534 BG Coaching wheels.

** Against IInd quarterly target of 8152 BG Coaching wheels.

1.3 Wheel at SPG and Hub Cut:

1632 nos. of BG coaching wheels were processed for SPG & Hub cutting work during September' 2018. However, processing of wheels upto September' 2018 can be seen from the table below:-

	Period	Ist Qtr.	IInd Qtr. (Upto Sep'18)	Cumulative	Remarks
BG Coaching	17-18	6861	6297	13158	----
BG Coaching	18-19	2838	6189	9027	

1.4 Heat Treatment of Wheels:

No sufficient wheels were available for ready to heat treatment during the month.

	Period	Ist Qtr.	IInd Qtr. (Upto Sep'18)	Cumulative	Remarks
BG Coaching	17-18	5971	7752	13723	----
BG Coaching	18-19	2858	4722	7580	

1.5 Quality of wheels cast and trend of rejections:

FY 2016-17 - BOXN- 20% and BGC- 12%

FY 2017-18 - BGC- 18.64%

FY 2018-19 - BGC- **23.2%** upto Sep' 2018.

2.0 ACTION PLAN FOR 2017-18 (Railway Board Items):

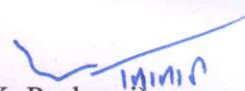
Sl. No.	Railway Board's Item No.	Item	Progress	Target by Rly. Board
1.	3.4	IRIS (International Railway Industry Standard) accreditation	Draft Tender document put up for approval.	December, 2017
2.	6.6	IMS certification ISO:9001:2008 ISO:14001:2004 OHSAS:18001:2007	Already achieved and Certificate issued on 22.12. 2016.	Done
3.	6.7	ISO:50001 certification for Energy Management System	Already achieved and certificate issued on 13.06.2017.	Done

Sl. No.	Railway Board's Item No.	Item	Progress	Target by Rly. Board
4.	6.8	Certification as Green Industrial Unit	Final assessment of Green Co Parameters of RWP, Bela done by firm M/s CII-Hyderabad.	December, 2017
5.	CME's Conference Item	NABL certification of Chemical & Metallurgical Laboratory	Already achieved and certificate issued on 25/07/2018.	Done
6.	MOU between Rly. Board & RWP certification	5'S' Certification	Already achieved and certificate issued on 24.05.2018.	Done

3.0 Assistance required (**Annexure-1**) is highlighted in MCDO.

I request you for expediting these items to streamline the functioning of this new PU.

Yours sincerely,


(N.K. Pachauri)
PCME/RWP

For CAO/RWP

Encl: As above.

Shri Rajesh Agarwal
Member (Rolling Stock),
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