



भारत सरकार
रेल मंत्रालय
Govt. of India
Ministry of Railways

रेल पहिया कारखाना / बेला
Rail Wheel Plant/Bela

एम.सी.डी.ओ. MCDO

मई May 2017



पो.- अरविन्द नगर, जिला- सारण, बिहार- 841221
P.O. - Arvind Nagar, Distt.-Saran, Bihar-841221

Website: www.rwp.indianrailways.gov.in



सत्यमेव जयते
MINISTRY OF RAILWAYS

RAIL WHEEL PLANT
Vill. - BELA
P.O.- ARVIND NAGAR,
DISTT.- SARAN,
BIHAR-841221
Ph.: 06158-272116
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Chief Administrative Officer

D.O.No.RWP/CAO/MCDO/17

Date: 09/06/2017

Dear Shri Gupta,

Sub:- MCDO for the month of May, 2017

1.0 Highlights

1.1 Casting of Wheels:-

3111 BG Coaching wheels were cast from 107 heats during May'2017. Out of this 3111 wheels (100%) were with good chemistry. However, Wheels Cast upto May'17 can be seen from the table below:-

BOXN/ BG Coaching	Period	Ist Qtr. (Upto May-17)	Cummulative	Remarks
	16-17	4907	4907	About 1.1 times over 2016-17
BG Coaching	17-18	5620	5620	

1.2 Dispatch of Wheels:-

A total of **1899** wheels (BOXN- 1413 & BG coaching- 486) were despatched during the month. In addition, **8450 (BOXN-2194 & BG Coaching-6256) wheels are awaiting despatch**. Despatches upto May'17 are about 1.6 times over the same period of 2016-17 as can be seen from the table below:-

BOXN/ BG Coaching	Period	Ist Qtr. (Upto May-17)	Cummulative	Remarks
	16-17	3244	3244	About 1.6 times over 2016-17
BOXN/BG Coaching	17-18	5054*	5054	

* Against 1st quarterly target of 7710 wheels (BOXN-4375 and BG Coaching-3335).

1.3 Wheel SPG and Hub Cut:-

2102 BG Coaching wheels were processed for SPG & Hub cutting work during May'17. However, processing of wheels upto May'17 can be seen from the table below:-

BOXN/ BG Coaching	Period	Ist Qtr. (Upto May-17)	Cummulative	Remarks
	16-17	5456	5456	----
BG Coaching	17-18	4560	4560	

1.4 Heat Treatment of Wheels:-

533 BG coaching wheels were heat treated during May'17. However, heat treatment of wheels upto May'17 can be seen from the table below:-

BOXN & BG Coaching	Period	Ist Qtr. (Upto May-17)	Cummulative	Remarks
	16-17	4738	4738	----
BG Coaching	17-18	2641	2641	

1.5 Plant is on the way of continuous improvement w.r.t. quality of wheels cast despite intermittent two shift working, as can be seen from the following trend of rejections:-

Period	All wheels (BOXN+BGC)	*BG Coaching
2014-15	66.8%	-
2015-16	35.3%	-
2016-17	20.06%	11.88%
2017-18 (UPTO May'17)	13.93%	13.93
Apr'2017	11.85%	11.85%
May'2017	15.31%	15.31%

1.6 Detailed production performance is attached as **Annexure-2**.

1.7 Performance of Mechanical maintenance (**Annexure-3**), Electrical maintenance (**Annexure-4**), Accounts (**Annexure-5**), Enginnering (**Annexure-6**), Medical (**Annexure-7**), Personnal (**Annexure-8**) and Stores (**Annexure-9**) is also attached.

2.0 ACTION PLAN FOR 2017-18 (Railway Board Items)

Sl. No.	Railway Board's item No.	Item	Progress	Target
1	3.4	IRIS (International Railway Safety Standard) accreditation	Quotation for GAP analysis prior to IRIS certification of RWP/Bela opened on 25/05/2017. Case file sent to accounts on 26/05/2017 to concur the proposal and vetting the comparative statement.	March, 2018
2	6.6	IMS certification ISO:9001:2008 ISO:14001:2004 OHSAS:18001:2007	Already achieved in Dec., 2016.	Done
3	6.7	ISO 50001 certification for energy management	Documentation on Energy Management System completed. Awareness & internal auditor training done between 29/05/2017 to 31/05/2017.	October, 2017
4	6.8	Certification as Green Industrial Unit	Single tender on CII- Sohrabji Goderage Business Centre, Hyderabad called. Tender opening due on 14/06/2017.	December, 2017
5	CME's Conference Item	NABL certification of Chemical & Metallurgical Laboratory	Open Tender floated. Tender Opened on 01/06/2017.	December, 2017

3.0 Assistance required (**Annexure-1**) is already highlighted in previous MCDO.
I request you for expediting these items to streamline the functioning of this new PU.

Yours sincerely,


(N. K Pachauri)

CME-II

for CAO/RWP

Encl: As above.

Shri Ravindra Gupta
Member (Rolling Stock),
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